

INCH-POUND

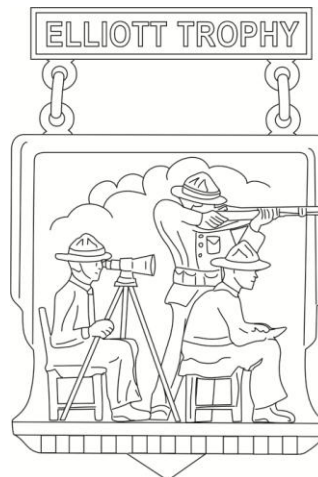
MIL-DTL-3628/47G
15 September 2014
SUPERSEDING
MIL-DTL-3628/47F
15 August 2009

DETAIL SPECIFICATION SHEET

BADGE, QUALIFICATION, RIFLE TEAM MATCHES, U.S. MARINE CORPS

This specification is approved for use by all
Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet and the latest issue of MIL-DTL-3628.



DASH NO.	TITLE
-1:	Elliott Trophy Rifle Team Match
-2:	San Diego Trophy Rifle Team Match
-3:	Wharton Trophy Rifle Team Match
-4:	Wirgman Trophy Rifle Team Match
-5:	Lloyd Trophy Rifle Team Match
-6:	Smith Trophy Rifle Team Match

MATERIAL: Red Brass 85/15 (UNS Alloy No. C230)

FINISH:

OBVERSE:

PENDANT: 24K Gold Plated, Relieved, Polished Highlights and shall match The Institute of Heraldry (TIOH) Metal Finish Chip Number 8.

SUSPENSION BAR AND LINKS: 24K Gold Plated, Matte Finish, Polished Highlights and shall match TIOH Metal Finish Chip Number 8.

REVERSE:

PENDANT: 24K Gold Plated, Mirror-like Polished and shall match TIOH Metal Finish Chip Number 6.

SUSPENSION BAR AND LINKS: 24K Gold Plated, Mirror-like Polished and shall match TIOH Metal Finish Chip Number 6.

DIMENSIONS:

HEIGHT (Overall):

ASSEMBLED: 2 inches (REF)

PENDANT (Excluding Lugs): 1-9/16 inch (REF)

SUSPENSION BAR (Excluding Lugs): 7/32 inch (REF)

WIDTH (Overall):

PENDANT: 1-5/16 inch (REF)

SUSPENSION BAR: 1-3/16 inches (REF)

THICKNESS:

PENDANT (At Thickest Point): 0.110 inch \pm 0.005 inch

SUSPENSION BAR (At Rim): 0.065 inch \pm 0.005 inch

ATTACHING DEVICE AND LINKS:

1: The attaching device shall be a prong and flat ball clutch type.

2: The prongs shall be located on the horizontal center line of the back of the suspension bar equidistant from each end and 7/8 inches \pm 1/32 inch apart.

3: The connecting links shall be formed from 0.042 inch \pm 0.002 inch diameter wire, shall be oblong shaped and 3/16 inch \pm 1/64 inch long by 1/8 inch \pm 1/64 inch wide.

NOTES:

1. The term (REF) refers to the measurements taken from the Government furnished hub or die.

2. The lugs are an integral part of both the pendant and the suspension bar.

3. For -1 through -6 have the same design. Only the name on the suspension bar differs. -1 is shown as an illustrative example.

CHANGES FROM PREVIOUS ISSUE: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes

Custodians:

Army - IH

Navy - MC

Preparing activity:

Army - IH

Review activity:

DLA - CT

(Project No. 8455-2014-196)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.