

INCH-POUND

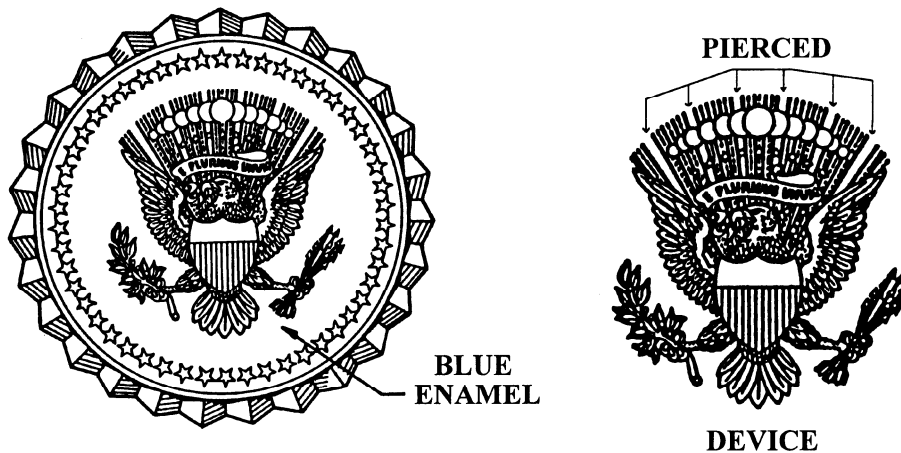
MIL-DTL-3628/141B
15 November 2008
SUPERSEDING
MIL-DTL-3628/141A
12 May 1997

DETAIL SPECIFICATION SHEET

BADGE, IDENTIFICATION, PRESIDENTIAL SERVICE

This specification is approved for use by all Departments
and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this
specification sheet and the latest issue of MIL-DTL-3628.



MATERIAL:

BASE AND CENTER DISC: Gilding Metal

DEVICE: Red Brass

FINISH:

BASE: Gold Plated, Matte Finish, Peaks of Rays Polished and shall match The Institute of Heraldry (TIOH) Metal Finish Chip Number 8.

CENTER DISC: Hard Enameled, Nickel Plated, Silver Plated, Matte Finish and shall match TIOH Metal Finish Chip Number 12.

DEVICE: Gold Plated, Matte Finish, Polished Highlights and shall match TIOH Metal Finish Chip Number 8.

DIMENSIONS:

OUTSIDE DIAMETER: 1-15/16 inches (REF)
DIAMETER OF CENTER DISC: 1-23/32 inches (REF)
OVERALL HEIGHT OF DEVICE: 1-13/64 inches (REF)
DEVICE (thickness at shield): 0.062 inch \pm 0.010 inch
ASSEMBLED THICKNESS (at shield): 0.250 inch - 0.010 inch + 0 inch

NOTES:

1. The term (REF) refers to the measurements taken from the Government furnished hub or die.
2. Enamelled/epoxied areas shall be as shown. Epoxy resin (stoning epoxy) may be at the option of the manufacturer. When hard enamel is used, the material requirement shall be gilding metal. When epoxy is used, the material requirement shall be either red brass or gilding material. Color shall conform to TIOH Hard Enamel Color Chip Number 20 or the standard sample.
3. When epoxy resin is used, rivets shall be used to attach the center disc and device to the base.
4. Piercing on the device shall be as indicated.
5. The center disc and the superimposed device shall be secured to the base by two or more rivets or soft soldered. When rivets are used, they may be an integral part of the device or fabricated from any type brass and soldered to the reverse of the device. The device shall follow the contour of the blue enamel disc.
6. Attaching device shall be prong and clutch type. Three prongs shall be located on a 1-1/2 inch \pm 1/64 inch diameter circle. Each prong shall be spaced 120 degrees apart with the top prong located on the vertical center line at the top of the badge.
7. Each badge shall be engraved with a serial number as specified in the procurement document using a condensed numeral. The numerals shall be 3/32 inch \pm 1/64 inch in height. The serial number shall be centered on the reverse of the badge with the base line of the number 1/4 inch \pm 1/64 inch from the lower edge of the badge.
8. The entire badge shall be lacquered after assembly.

CHANGES FROM PREVIOUS ISSUE: The margins of this specification are marked with vertical lines to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Custodian:
Army - IH
Air Force - 11
Navy - NU

Preparing activity:
Army - IH
(Project No. 8455-2009-009)

Review activities:
Air Force - 99
Navy - MC
Navy - CG
DLA - CT

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <http://assist.daps.dla.mil>.